

52 10 Front seats

	Type	Thread	Tightening specification	Measure
1AZ Seat to floor plate	E31 / E32 / E34 / E36	M10		44 Nm
	E36 / Z3 front	M8		22 Nm
	E36 / Z3 rear	M10		43 Nm
	E38 / E39	M10		42 Nm
	E46 / E52 / E53 / E85	M10	Replace nuts	45 Nm
	E65 / E66	M10	Replace screws	44 Nm
	E53	M10		45 Nm
2AZ Backrest-frame on seat frame	E36			60 Nm
	E46 all except convertible / E85		Replace screws	32 ^{±3} Nm
	E46 / Convertible		Replace screws	24 ⁺⁴ Nm
	E65 / E66	M10	Replace screws	31 ^{±5} Nm
	E53		Replace screws	45 Nm
3AZ Support (backrest shell) to headrest rail	E31			6.5 Nm
4AZ Headrest rail on seat-backrest-frame	E31			25 Nm
5AZ Finisher on seat rail	E38 / E39	M4		4 Nm
6AZ Seat frame to seat runner	E38 / E39	M6		15 Nm
	E65 / E66	M8		20 ^{±3} Nm
7AZ Actuating unit to seat frame	E46 / E85			10 ^{±±2} Nm
8AZ Adjusting screw for eccentric disk	E46 / E85			1.4 Nm
9AZ Seat pan to seat frame	E46 / E85			10 ^{±±2} Nm
10AZ Microswitch to front seat	E46			2 ^{±1} Nm

11AZ Seat backrest frame to seat rail	E31			25 Nm
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